



Kinetics of biofilm detachment
by Brent Michael Peyton

A thesis submitted in partial fulfillment of the requirements for the degree of Doctor of Philosophy in
Chemical Engineering
Montana State University
© Copyright by Brent Michael Peyton (1992)

Abstract:

A biofilm is a matrix of cells and cellular products attached to a solid substratum. This biological matrix can increase operational costs and/or decrease product quality in a variety of industries, including oil and paper production, semiconductor manufacture, and drinking water distribution. Beneficial biofilms contribute to hazardous waste bioremediation and waste water treatment, and can offer significant improvements in bioprocessing technology. Understanding the processes which control the rate and extent of biofilm accumulation is critical to the control of both beneficial and detrimental biofilms.

One of the least understood processes affecting biofilm accumulation is detachment. Detachment is the removal of cells and cell products from an established biofilm and subsequent entrainment in the bulk liquid. The purpose of this research was to determine the effects of shear stress and substrate loading rate on the rate of biofilm detachment.

Mono-population *Pseudomonas aeruginosa* and undefined mixed population biofilms were grown on glucose in a RotoTorque biofilm reactor. Three levels of shear stress and substrate loading rate were used to determine their effects on the rate of detachment. Suspended cell concentrations were monitored to determine detachment rates, while other variables were measured to determine their influence on the detachment rate. Results indicate that detachment rate is directly related to biofilm growth rate, and that factors which limit growth rate will also limit detachment rate. No significant influence of shear stress on detachment rate was observed.

A new kinetic expression which incorporates substrate utilization rate, yield, and biofilm thickness was compared to published detachment expressions and gives a better correlation of data obtained both in this research and from previous research projects, for both mono- and mixed population biofilms.

KINETICS OF BIOFILM DETACHMENT

by

Brent Michael Peyton

A thesis submitted in partial fulfillment
of the requirements for the degree

of

Doctor of Philosophy

in

Chemical Engineering

MONTANA STATE UNIVERSITY
Bozeman, Montana

June 1992

D378
P468

APPROVAL

of a thesis submitted by

Brent Michael Peyton

This thesis has been read by each member of the thesis committee and has been found to be satisfactory regarding content, English usage, format, citations, bibliographic style, and consistency, and is ready for submission to the College of Graduate Studies.

6/8/92
Date

[Signature]
Chairperson, Graduate Committee

Approved for the Major Department

6/8/92
Date

[Signature]
Head, Major Department

Approved for the College of Graduate Studies

June 10, 1992
Date

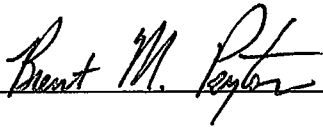
[Signature]
Graduate Dean

STATEMENT OF PERMISSION TO USE

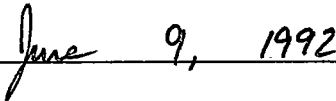
In presenting this thesis in partial fulfillment of the requirements for a doctoral degree at Montana State University, I agree that the Library shall make it available to borrowers under rules of the Library.

If I have indicated my intention to copyright this thesis by including a copyright notice page, copying is allowable only for scholarly purposes, consistent with "fair use" as prescribed in the U.S. Copyright Law. Requests for permission for extended quotation from or reproduction of this thesis in whole or in parts may be granted only by the copyright holder.

Signature



Date



ACKNOWLEDGEMENTS

This thesis is the culmination of years of work, which have been, for the most part, *fun*. This could not have been accomplished in a vacuum, so I would like to thank those who made my time in Bozeman both enjoyable and productive.

First and foremost, I thank Bill Characklis for being my research advisor, mentor, and friend, Bob Huddleston and Conoco, Inc. for continuous financial and moral support, and the other members of my thesis committee - Gordon McFeters, John Sears, Ron Larsen, and Jack Gilchrist - for their time and advice on this project.

Fellow graduate students Xiaoming Xu (who did a wonderful job on the mixed culture experiments), Bill Drury, Rick Veeh, Satoshi Okabe, Ross Lundman, Kirk Johnson, Wendy Swanson, Ewout van der Wende, and WhonChee Lee, made day-to-day life at the Center a pleasure. I am grateful to the people who were here with IPA and were always willing to help: Anne Camper, Warren Jones, Paul Stoodley, Zbigniew Lewandowski, Wendy Wesen, Jamie Hergistad, and especially Diane Williams, and to those at the Center whom I've known a shorter time, but who were also always helpful: Susan Cooper, Peg Dirckx, Lynda Anderson, Gil Geesey, Brian Goldstein, Marty Hamilton, Shawn Handran, Bill Harn, Cheryl Horning, Alma and Frank Roe, Mary Williams, and Nick Zelter. Special thanks to Al "Let's-Go-Fishing-Sometime" Cunningham for a little bit of everything, and Phil Stewart for editing, keeping me focused, and continuing detachment research at the Center.

Most of all I thank Kathy, my wife, who has done as much of the actual work on this thesis as I have, has put up with me these last few hectic months, and is typing away even as I finish writing this acknowledgement.

TABLE OF CONTENTS

	Page
INTRODUCTION	1
Relevance of Biofilms	1
Detachment	3
Research Goal and Objectives	4
BACKGROUND	6
Biofilm Processes	6
Adsorption	8
Adsorption of the Conditioning Film	8
Adsorption of Cells to Surface	9
Reversible / Irreversible Adsorption	11
Attachment	11
Detachment	12
Erosion	12
Sloughing	13
Human Intervention, Predator Grazing, and Abrasion	14
Biofilm Properties	15
Density	15
Film Morphology	17
Surface Film	17
Base Film	18
Material Balances	18
Bulk Liquid Compartment Glucose Carbon	19
Bulk Liquid Compartment Cell Number	19
Bulk Liquid Compartment Product Carbon	19
Biofilm Compartment Glucose Carbon	19
Biofilm Compartment Cell Number	19
Biofilm Compartment Product Carbon	19
Detachment Models	20
Derivation of Proposed Detachment Rate Expression	25
EXPERIMENTAL APPROACH	28
Microbial Species	28
Nutrient Medium	28
Rotating Annular Reactor (RotoTorque)	30
Cleaning and Preparation	30
Start-up Protocol	32
Operating Conditions	32
Analytical Methods	33
Glucose Analysis	33
Total Organic Carbon	33

TABLE OF CONTENTS - Continued

	Page
Soluble Organic Carbon	34
Biofilm Thickness	34
Biofilm Areal and Volumetric Density	34
Water Content	35
Effluent Particle Size Distribution	36
Cell Concentration	36
Carbohydrate Analysis	37
Electron Microscopy	37
Torque	37
Statistical Methods	38
RESULTS	40
Monopopulation Data	40
Biofilm Characterization	42
Biofilm Thickness	43
Biofilm Roughness	44
Biofilm Areal Mass Density	44
Biofilm Volumetric Density	47
Biofilm Areal Cell Density	47
Biofilm Volumetric Cell Density	49
Carbohydrate Analysis	49
Bulk Liquid Characterization	50
Glucose Concentration	50
Suspended Cell Concentration	50
Total and Soluble Organic Carbon	51
Biofilm Process Characterization	51
Glucose Utilization Rate	51
Observed Yield Coefficient	52
Cellular Production Rate	53
Cellular Detachment Rate	53
Particle Size Distribution	53
Photomicrographs	54
Step-Change Effects	58
Experiment R1	59
Experiment R6	59
Mixed Population Data	62
DISCUSSION	65
Biofilm Characteristics	65
Biofilm Thickness	65
Biofilm Roughness	66
Areal and Volumetric Mass Density	67
Carbohydrate Analysis	70

TABLE OF CONTENTS - Continued

	Page
Bulk Liquid Characteristics	71
Glucose Concentration	71
Biofilm Process Characteristics	71
Detachment Rate	71
Shear Stress	74
Substrate Utilization Rate	77
Particle Size Distribution	81
Hypothesized Detachment Mechanism	82
Detached Particle Size Distribution	82
Substrate Profiles	83
Inert Bead Tracer Studies	84
Photomicrographs	84
Detachment Mechanism	84
Industrial Relevance	86
CONCLUSIONS	88
RECOMMENDATIONS FOR FURTHER RESEARCH	89
NOMENCLATURE	90
BIBLIOGRAPHY	94
APPENDICES	111
APPENDIX A: RotoTorque Characteristics	112
APPENDIX B: Procedures and Methods	114
APPENDIX C: Raw Data 200 rpm	116
APPENDIX D: Raw Data 300 rpm	123
APPENDIX E: Raw Data 400 rpm	130
APPENDIX F: Torque Data and Shear Stress Calculation	137
APPENDIX G: ANOVA Results for Steady State Data Only	140
APPENDIX H: Mixed Population Results 200 rpm	152
APPENDIX I: Particle Size Distribution Data	159

LIST OF TABLES

Table	Page
1. Biofilm density and thickness	16
2. Variation of volumetric mass density with biofilm depth (Masuda et al. 1991)	16
3. Summary of proposed detachment rate expressions	25
4. Media composition entering RotoTorque reactor	29
5. Statistical experiment design	38
6. Summary of experimental conditions and steady state results	41
7. Steady state substrate utilization and detachment rates	41
8. Analysis of variance results	42
9. Glycosyl residue compositions	49
10. Squared correlation coefficients of reported detachment expressions	72
11. Dependence of detachment rate on shear stress	75
12. Bulk liquid measurements - R0	117
13. Biofilm measurements - R0	117
14. Bulk liquid measurements - R1	118
15. Biofilm measurements - R1	119
16. Bulk liquid measurements - R2	120
17. Biofilm measurements - R2	120
18. Optical thickness data 200 rpm	121

LIST OF TABLES - Continued

Table	Page
19. Percent water data 200 rpm	122
20. Bulk liquid measurements - R3	124
21. Biofilm measurements - R3	124
22. Bulk liquid measurements - R4	125
23. Biofilm measurements - R4	125
24. Bulk liquid measurements - S4	126
25. Biofilm measurements - S4	126
26. Bulk liquid measurements - T4	127
27. Biofilm measurements - T4	127
28. Bulk liquid measurements - R5	128
29. Biofilm measurements - R5	128
30. Optical thickness data 300 rpm	129
31. Bulk liquid measurements - R6	131
32. Biofilm measurements - R6	132
33. Bulk liquid measurements - R7	133
34. Biofilm measurements - R7	133
35. Bulk liquid measurements - S7	134
36. Biofilm measurements - S7	134
37. Bulk liquid measurements - R8	135
38. Biofilm measurements - R8	135
39. Optical thickness data 400 rpm	136
40. ANOVA results - Effluent glucose concentration	141
41. ANOVA results - Glucose utilization rate	142

LIST OF TABLES - Continued

Table	Page
42. ANOVA results - Suspended cell concentration	143
43. ANOVA results - Cellular detachment rate	144
44. ANOVA results - Average biofilm thickness	145
45. ANOVA results - Biofilm roughness	146
46. ANOVA results - Areal mass density	147
47. ANOVA results - Volumetric mass density	148
48. ANOVA results - Areal cell density	149
49. ANOVA results - Volumetric cell density	150
50. ANOVA results - Biofilm TOC	151
51. Bulk liquid measurements - M1	153
52. Biofilm measurements - M1	154
53. Biofilm thickness distribution - M1	155
54. Bulk liquid measurements - M2	156
55. Biofilm measurements - M2	157
56. Biofilm thickness distribution - M2	158
57. Particle size distribution - R0	160
58. Particle size distribution - S4	161
59. Particle size distribution - T4	162

LIST OF FIGURES

Figure	Page
1. Characteristic progression of biofilm accumulation with time	6
2. Schematic illustration of processes contributing to biofilm accumulation	7
3. Diagram of the processes fundamental to the initial microbial colonization of a substratum	9
4. Schematic diagram of the processes contributing to biofilm detachment	12
5. Schematic diagram of the base and surface film	17
6. Comparison of detachment rates at two substrate loading rates (Trulear and Characklis 1982)	23
7. Experimental apparatus including the RotoTorque	31
8. Biofilm thickness measurement indicating biofilm roughness and average thickness	35
9. Typical progression of biofilm thickness with time	43
10. Steady state biofilm thickness with substrate loading rate	44
11. Biofilm roughness as a function of measured average biofilm thickness	45
12. Steady state areal mass density with substrate loading rate	45
13. Regression of areal mass density with biofilm thickness	46
14. Volumetric mass density with average biofilm thickness	47
15. Areal cell density as a function of substrate loading rate	48

LIST OF FIGURES - Continued

Figure	Page
16. Regression of areal cell density with biofilm thickness	48
17. Steady state glucose concentration as a function of substrate loading rate.	50
18. Suspended cell concentration with substrate loading rate	51
19. Observed cellular yield	52
20. Steady state detachment rate as a function of substrate loading rate and shear stress	53
21. Particle size distribution for experiment S4.	54
22. Effects of step change in pH from 6.8 to 5.8.	60
23. Effect of turning off the influent glucose	61
24. Biomass detachment rate for experiments M1 and M2	62
25. Distribution of biofilm thicknesses for experiment M1 after 288 hours	63
26. Distribution of biofilm thicknesses for experiment M2 after 288 hours	64
27. Dependence of steady state biofilm thickness on glucose utilization rate	66
28. Fitted average and calculated local volumetric mass density with distance from substratum.	69
29. <i>Pseudomonas aeruginosa</i> detachment rates with proposed detachment rate expression	73
30. Mixed population detachment rates with proposed detachment rate expression	73
31. Trulear's (1980) mixed population detachment rates as a function of shear stress.	75
32. Specific growth rate as calculated by the Monod equation	81

LIST OF FIGURES - Continued

Figure		Page
33.	Glucose and specific growth rate profiles for zero-order kinetics	83
34.	Schematic of proposed detachment mechanism	85
35.	Diagram of travelling biofilm "dunes"	86
36.	Measured gap opening for shear stress monitoring	139
37.	Calculated shear stress from rotational speed.	139

LIST OF PHOTOMICROGRAPHS

Photo		Page
1.	SEM photomicrograph (500 X) showing rippled biofilm surface	55
2.	Close-up (3,000 X) of Photo 1	56
3.	SEM photomicrograph (20,000 X) showing extent of polymer formation in biofilm.	57
4.	TEM photomicrograph (5,000 X) showing cross-section of biofilm on substratum	58

ABSTRACT

A biofilm is a matrix of cells and cellular products attached to a solid substratum. This biological matrix can increase operational costs and/or decrease product quality in a variety of industries, including oil and paper production, semiconductor manufacture, and drinking water distribution. Beneficial biofilms contribute to hazardous waste bioremediation and waste water treatment, and can offer significant improvements in bioprocessing technology. Understanding the processes which control the rate and extent of biofilm accumulation is critical to the control of both beneficial and detrimental biofilms.

One of the least understood processes affecting biofilm accumulation is detachment. Detachment is the removal of cells and cell products from an established biofilm and subsequent entrainment in the bulk liquid. The purpose of this research was to determine the effects of shear stress and substrate loading rate on the rate of biofilm detachment.

Mono-population *Pseudomonas aeruginosa* and undefined mixed population biofilms were grown on glucose in a RotoTorque biofilm reactor. Three levels of shear stress and substrate loading rate were used to determine their effects on the rate of detachment. Suspended cell concentrations were monitored to determine detachment rates, while other variables were measured to determine their influence on the detachment rate. Results indicate that detachment rate is directly related to biofilm growth rate, and that factors which limit growth rate will also limit detachment rate. No significant influence of shear stress on detachment rate was observed.

A new kinetic expression which incorporates substrate utilization rate, yield, and biofilm thickness was compared to published detachment expressions and gives a better correlation of data obtained both in this research and from previous research projects, for both mono- and mixed population biofilms.

INTRODUCTION

A biofilm is a matrix of cells and cellular products attached to a solid surface or substratum. At the substratum, cells grow, reproduce, and produce extracellular polymers and other byproducts. Biofilms are found in most natural and industrial aquatic systems and account for much of the overall microbial activity in these systems. Biofilms reduce heat transfer in heat exchange equipment and reduce flow capacity in pipelines leading to increased energy consumption and increased costs. Biofilms also contribute significantly to corrosion, oil field reservoir plugging and petroleum souring, drinking water deterioration, and computer chip contamination. However, biofilms present positive opportunities in bioremediation of hazardous and toxic substances in ground and surface water and waste water treatment. Biofilm and other immobilized cell reactors offer significant advantages in bioprocessing, such as increased process flow rates without washing the organisms from the reactor. Engineers and scientists are just beginning to realize the significance of biofilms on process industries, natural aquatic systems, and medical technology. Integrated knowledge of microbiology, chemistry, and engineering is necessary to fully understand the processes affecting biofilm accumulation and activity.

Relevance of Biofilms

Biofilms are found in both natural and manmade aquatic systems. In streams and rivers, a large proportion of the microbial activity occurs in attached films.

Wuhrmann (1971) estimated that 90 to 99.99 percent of the bacterial activity in shallow streams is associated with biofilms. Biofilm organisms are responsible for the transformation and degradation of natural and manmade organic compounds in the water.

In industrial systems, biofilm research is usually aimed at the reduction of biofouling (unwanted biofilms). Many deleterious effects of biofilm formation have been reported. Heat transfer efficiency in heat exchangers and condensers is reduced by biofilm accumulation (Characklis et al., 1980 and 1984), and oilfield water injection systems plug with material detached from biofilm. Hydrogen sulfide "souring" of oil reserves may be partially attributable to attached sulfate-reducing bacteria which produce hydrogen sulfide in the oil-bearing formation. With secondary oil recovery becoming standard practice, souring of oil fields has become a major problem whereby the quality of vast oil reserves may be seriously compromised through microbial production of hydrogen sulfide. In a study of a gas storage and production facility (Dziewulski et al., 1990), indigenous microorganisms were implicated in the souring of natural gas when supplied with nutrients by the flow of water in and out of the field during injection and production. Biological plugging of oil sand reservoirs has been examined (Geesey et al., 1987) to determine the potential of the water source to induce biofilm-related plugging of the formation. The highest cell densities and EPS concentrations were found in the region where the water entered the sampled core. This may be the result of higher nutrient concentration at the core inlet or because of filtration of biomass which detached upstream in the process. In the oilfield, plugging around an injection well results in decreased injection rates and/or higher injection pressure. Despite the plugging phenomenon, some researchers (Crawford, 1966;

Lappin-Scott et al., 1988) have applied biofilm technology in an attempt to enhance oil recovery. By plugging the larger pores with biofilm, oil remaining in the smaller pores is presumably exposed to more flow and more oil is recovered. In the laboratory (Torbati et al., 1986), selective plugging of larger pores in sandstone was accomplished using a mixed population with a sucrose-mineral salts medium. The largest pore sizes were reduced from 59 to 69 microns (10^{-6} m) before plugging to 20 to 38 microns (10^{-6} m) after microbial plugging.

Detachment

Biofilm detachment is the process of removal and entrainment in the bulk liquid of biomass from an existing biofilm and is most likely the process which limits the extent of biofilm accumulation on a substratum. Detachment is also one of the least understood processes in terms of the variables which affect the process rates. Computer simulations indicate that the detachment rate coefficient is the most sensitive variable affecting the predicted rate and extent of biomass accumulation, but no expressions have yet been proposed which accurately predict the detachment rate for a wide range of environmental and operating conditions.

The prediction of detachment rates has been a priority in understanding biofouling in drinking water distribution systems, the computer chip industry, paper production, and oilfield injection water pipelines. In each of these industries, detached biomass reduces final product quality and/or increases operating costs. Biofilms in drinking water distribution systems may harbor pathogenic organisms (LeChevallier et al., 1987). Detachment of these organisms and entrainment in the bulk liquid can result in failure to meet drinking water quality standards. The computer chip industry

requires ultrapure water. Biofilm detachment (White et al., 1990) can lead to contamination of delicate components where a single bacterial cell is enough to cause a failure in a computer chip. In the paper industry, detachment of macroscopic biofilm particles results in defects in the paper that can lower product value and reduce the strength of the unfinished paper. This reduction in strength leads to expensive downtime when the paper sheets tear on the paper machine. In oilfield injection water pipelines, increased biomass detachment speeds fouling of pre-injection filters or plugging of the formation itself. This results in more frequent maintenance or replacement of the filters, while formation plugging around an injection well results in decreased injection rates or higher injection pressure. For all these industries, decreasing biofilm detachment rates would reduce operational costs and/or improve product quality.

The experimental program described herein was conducted to determine the influence of two important variables, shear stress and substrate loading rate, on the rate of biofilm detachment and to evaluate mathematical expressions for the prediction of detachment rates.

Research Goal and Objectives

The long term goal of this research is to determine the kinetics of biofilm detachment.

The objectives established for reaching this goal are as follows:

- 1) Determine the effects of shear stress and substrate loading rate on biofilm accumulation, biofilm density, and, specifically, biofilm detachment.
- 2) Differentiate between sloughing and erosion as separate detachment processes

based on detached biofilm particle size distributions.

- 3) Observe the influence of step changes, such as pH, on the biofilm and the detachment phenomenon.

BACKGROUND

Biofilm Processes

The progression of biofilm accumulation typically follows a sigmoidal-shaped curve in terms of biofilm mass, cell numbers or thickness (Figure 1).

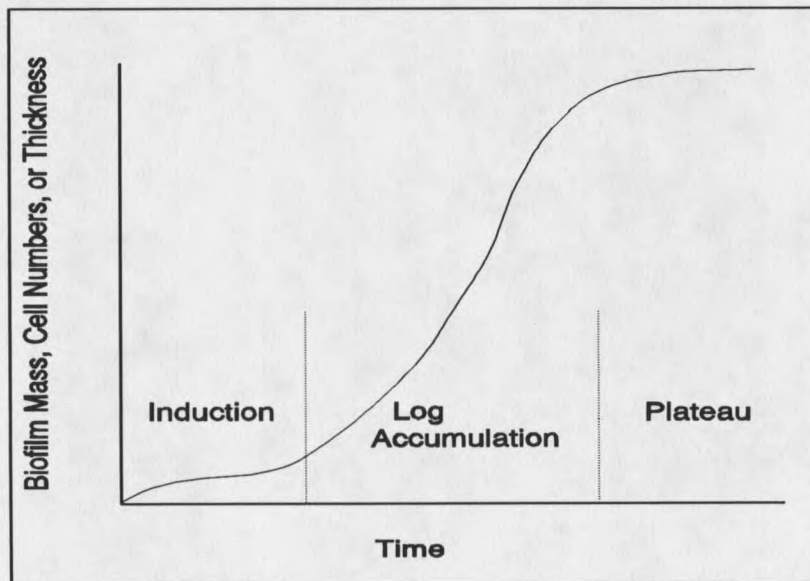


Figure 1. The characteristic progression of biofilm accumulation with time.

Biofilm accumulation is the net result of various processes which can be identified and quantified (Figure 2):

- 1) Adsorption - the initial colonization of a clean substratum by cells.
- 2) Desorption - the reentrainment into the bulk fluid of a cell adsorbed to the substratum.

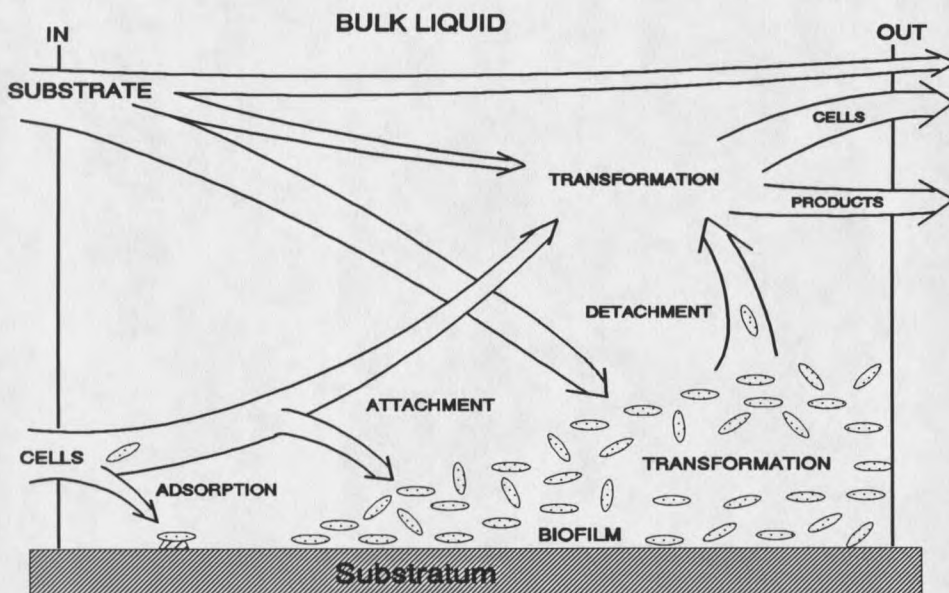


Figure 2. Schematic illustration of processes contributing to biofilm accumulation and activity, including substrate transport and transformation; cellular adsorption and attachment; and detachment of cells and products.

- 3) Attachment - the acquisition of cells from the bulk liquid by an existing biofilm.
- 4) Detachment - the entrainment into the bulk fluid of cells from an existing biofilm.
- 5) Growth - the increase in the number of biofilm cells as a result of replication.
- 6) Death - permanent loss of a cell's reproductive and metabolic activity.
- 7) Endogenous decay - biofilm cell metabolism of internal cellular materials.
- 8) Product formation - the production of polymers and metabolic byproducts in the biofilm.

To mathematically model the accumulation of a biofilm, a material balance is required.

The general mass balance equation for biomass in a biofilm is:

$$\text{Accumulation} = \text{Input} - \text{Output} + \text{Transformation} \quad (1)$$

In the induction period, *before* a monolayer of biofilm has formed, biomass accumulation can be modelled as follows:

$$\frac{\text{Accum.}}{\text{rate}} = \frac{\text{Adsorption}}{\text{rate}} - \frac{\text{Desorption}}{\text{rate}} + \frac{\text{Growth}}{\text{rate}} \quad (2)$$

After a monolayer of biofilm has accumulated, the processes of adsorption and desorption become negligible as compared to growth and detachment (Escher and Characklis, 1990), so that the following equation applies:

$$\frac{\text{Accum.}}{\text{rate}} = \frac{\text{Attachment}}{\text{rate}} - \frac{\text{Detachment}}{\text{rate}} + \frac{\text{Growth}}{\text{rate}} \quad (3)$$

The processes in Eqs. 2 and 3 are described in the following sections.

Adsorption

Adsorption of the Conditioning Film. Immediately upon immersion of a clean surface, organic molecules adsorb to the clean surface. This organic layer is called the conditioning film. Conditioning films are mainly composed of polymers such as glycoproteins (Baier and Weiss, 1975; Baier, 1980) and are not static, but are subject to a high turnover rate (Brash and Samak, 1978). Bryers (1980) measured 1.5×10^{-2} g m^{-2} of chemical oxygen demand (COD) of organic compounds in a conditioning film on glass in a lab system. Little and Zsolnay (1985) have performed similar experiments with stainless steel in seawater and after 0.25 hours obtained up to 0.8×10^{-3} g m^{-2} of adsorbed organic matter. Deposition of proteins has been shown to affect adsorption of bacteria. Meadows (1971) found that albumin inhibited adsorption, while casein and gelatin enhanced microbial adsorption rates. Fletcher (1976) showed a precoating

of a mixture of albumin, gelatin, fibrinogen, and pepsin inhibited the adsorption of a pseudomonad on polystyrene. Although deposition of a conditioning film has been shown to occur before the adsorption of cells to the substratum (Marshall, 1979), it has not been shown to be a *prerequisite* for cell adsorption.

Adsorption of Cells to Surface. The first step in the development of a biofilm is the adsorption of a cell to a solid surface. Adsorption is defined as the interphase accumulation of cells from the bulk liquid directly on the substratum. Processes important to the adsorption phenomenon are shown in Figure 3.

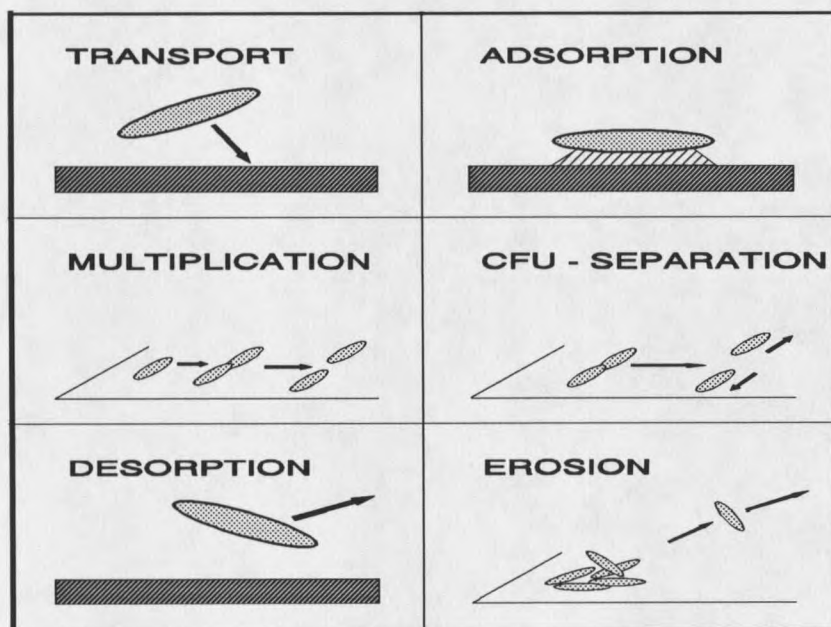


Figure 3. Diagram of the processes fundamental to the initial microbial colonization of a substratum.

CFU-separation, shown in Figure 3, is not important to the adsorption phenomenon itself, but in adsorption studies, cells which have separated on the substratum must be distinguished from cells adsorbing from the bulk liquid. Adsorption plays a major role in biofilm accumulation only in the initial stages of colonization. Subsequently,

growth of cells is the dominant process responsible for the accumulation of a biofilm. Much research has been done on the topic of adsorption; however, only recently have factors such as momentum transport been included in these studies. Shear stress has been shown to play an important role in the sticking efficiency of cells to a substratum (Hermanowicz et al., 1989; Powell and Slater, 1983; Escher and Characklis, 1990).

The sticking efficiency is defined as

$$\text{Sticking Efficiency} = \frac{\text{number of cells adsorbed to the substratum}}{\text{number of cells transported to the substratum}} \quad (4)$$

The sticking efficiency is the ratio of the rate of cell adsorption to the rate of transport of cells to the surface, and is, therefore, affected by the fluid flow regime under which the adsorption occurs. In turbulent flow, turbulent bursts from the bulk fluid penetrate to the wall (Cleaver and Yates, 1975 and 1976) and these bursts may contribute significantly to the transport of cells to the surface in turbulent flow (Escher and Characklis, 1990). Other processes which contribute to the transport of cells to the surface in both turbulent and laminar flow are cell motility (Jang and Yen, 1985), Brownian motion, and gravity.

Adsorption is affected by substratum properties (Mueller, 1990), with different materials experiencing varied rates of cellular adsorption under similar flow conditions. Roughness is also believed to strongly influence the adsorption properties of cells in flowing systems. For quiescent conditions, Van Haecke et al. (1990) concluded surface roughness had little effect on the adsorption kinetics of *Pseudomonas aeruginosa* on stainless steel. Under quiescent conditions, the cell surface hydrophobicity was the major parameter affecting adsorption, and measurable adsorption occurred within 30 seconds ($8.33 \times 10^{-3} \text{h}$). The physiological state of the

cells can play an important role in the adsorption rate. Cell adsorption per unit area was found to be linear with specific growth rate history (Nelson et al., 1985) in a turbulent flow system. As the specific growth rate was increased, a linear decrease in adsorbed colony forming units was observed. Dawson (1981) has shown that starved *Vibrio* were more hydrophobic than normal cells, and formed polysaccharide-rich tubules which were believed to enhance adsorption. Extracellular polymeric substances (EPS) may assist in the binding of microbes to a substratum and, thus, influence adsorption. Electron microscopy (Fletcher and Floodgate, 1973; Marshall and Cruickshank, 1973) has shown the presence of EPS adsorbed to a substratum.

Reversible / Irreversible Adsorption. Most research has focused on irreversibly adsorbed cells, where only the cells which have "permanently" adsorbed to the substratum are included in the analysis. However, a few studies (Zobell, 1943; Marshall et al., 1971; Powell and Slater, 1983; Escher, 1986) show that some cells adsorb reversibly. Some cells are adsorbed to the substratum for a finite period of time, then desorb and are reentrained in the bulk liquid. Factors influencing irreversible adsorption are most likely those which also influence reversible adsorption.

Attachment

Attachment is defined as cells from the bulk liquid sticking to an *existing* biofilm. Attachment of cells could play an important role in the displacement of one cell species by another in an existing biofilm. Although methods have been developed and tested to determine the rate of attachment of suspended cells (Gunawan, 1991) and 1 micron (1×10^{-6} m) latex beads (Drury, 1992) to an existing biofilm, very little published quantitative information is available.

